

Receiving Report

Date:

13/6/28

Batch No:

M26161

Supplier:

HJGCSwhRPP

Dart P/O:

19526

Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Cr

Release Note Attached: Yes No N/A
 Waybill Attached: Yes No
 Shipment Complete: Yes No N/A
 QC6 Inspection Jn13-06-28 N/A
 Work Order N/A

Discrepancies

Part Number	Description	Quantity Desired	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 JK

Production/Admin:

Date

13/6/28

Location _____

Received/Costing

Initial

Purchase Order Receipt Listing

Friday, June 28, 2013 9:13:03 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO19526 Receipt Dates from 6/28/2013 to 6/28/2013 All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
PO19526	10	VC-COP001	Thyssenkrupp Materials CA Ltd	4/12/2013	6/28/2013	144.0000	\$4.37	0.0000	0	\$629.55

B I L L O F L A D I N G

No: PEC 817843

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 17Apr13 at 18:01 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhicle Trailer
Slip STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

Tags	PCS	LBS
TOTAL:	5	15

Heat Number *** Chemical Analysis ***
 694923
 Q03391

ADD ON TO 555225 SUR-CHARGE ADDED

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

TOTAL 2 SKIDS, 1 CUSH, 1 BDL G.W. 954 LBS

ITEM (1) SKID
 ITEM (2) SKID
 ITEM (3) CUSH
 ITEMS (4,5) BDL

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
 CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER.***

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOCUMENTÉES
 doivent être rapportées IMMÉDIATEMENT.
 ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY.
 RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT.
 MERCHANTISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION
 TVO/OST# 1017327981 TO001 TPS/GST TVH/HST # 140223934 BT0001

DATE

KAISER
ALUMINUM
FABRICATED PRODUCTS

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

CUSTOMER PO NUMBER:		WORK PACKAGE:	CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:			
5400162313-50		ALFLR01585-48		Kaiser Stretched				
KAISER ORDER NUMBER:		LINE ITEM:	SHIP DATE:	ALLOY:	CLAD:	TEMPER:		
1145041		5	12/06/2012	2024	BARE	T3		
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	GAUGE:	WIDTH:	LENGTH:			
3104 LB	55 PCS EST.	2040022	0.0800 IN	48.000 IN	144.000 IN			
SHIP TO:			SOLD TO:					
COPPER & BRASS SALES 404 CENTURA COURT SPARTANBURG, SC 29303 US			COPPER & BRASS SALES ATTN: ACCOUNTS PAYABLE P.O. Box 5116 SOUTHFIELD, MI 48086 US					

MHU 1641000: LOT 618223A2: 55 pieces

Certified Specifications

AMS 4037/RevP AMS-QQ-A-250/4/RevA ASTM B 209/Rev10 CMMP 019/RevD CMMP 025/RevU

Test Code: 1504

Test Results:

LOT: 618223A2 CAST: 593 DROP: 22 INGOT: 3

Melted in USA
(ASTM E8/B557)
(EN 2002-1)

Tensile: Temper	Dir/#Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T3	LT / 02 (Min:Max)	64.8 : 65.6 (447 : 452)	42.5 : 44.6 (293 : 308)	19.8 : 19.9

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.08	0.19	4.6	0.60	1.4	0.01	0.18	0.02	0.01	0.01	TOT 0.03

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
2024	MIN 0.00	0.00	3.8	0.30	1.2	0.00	0.00	0.00	0.00	0.00	MAX 0.05
	MAX 0.50	0.50	4.9	0.9	1.8	0.10	0.25	0.15	0.05	0.05	TOT 0.15

Aluminum Remainder

Plant Serial: 4283555

Kaiser Order Number: 1145041

Line Item: 5

Page 1 of 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402415162

CstAr CstOr PHC# 247534

Wgt.: 165.888 LB Date 04/10/2013

KAISER
ALUMINUM
FABRICATED PRODUCTS

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

Betty J. Hemenway

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser) hereby certifies that metal shipped under this order was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content. This material has been inspected, tested and found in conformance with the requirements of the applicable specifications as indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. All metal which is solution heat treated complies with AMS 2772. Any warranty is limited to that shown on Kaiser's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of Kaiser Aluminum Fabricated Products, LLC laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law. ISO-9001:2000 certified.

JAMES HEMENWAY, LABORATORIES SUPERVISOR

J. H. Hemenway

Plant Serial: 4283555

Kaiser Order Number: 1145041

Line Item: 5

Page 2 of 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402415162

CstAr

CstOr PEC# 247534

Wgt.: 165.888 LB

Date 04/10/2013

Judith Gambrell



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO19526**

Purchase Order Date 4/09/13

PO Print Date 4/09/13

Page Number 1 of 3

Order From : VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REVISSED \$

M125341

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M5052H32S.063	5052-H32 .063 Sheet	4/12/13	✓ 128.00 Yes sf	Yours ppd	\$1.8125	\$232.00
2	M2024T3S.080	2024-T3 .080 sheet	4/12/13	✓ 144.00 Yes sf	Yours ppd	\$4.5328	\$652.72
3	M2024T3S.063	2024-T3 .063 sheet	4/12/13	✓ 96.00 Yes sf	Yours ppd	\$3.7356	\$358.61

PO Instructions: NO: PEC ST-549941 / NO: PEC ST-55447

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required - YES NO

Change Nbr: 4

Change Date: 4/09/13



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO19526

Purchase Order Date 4/09/13

PO Print Date 4/09/13

Page Number 2 of 3

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone 905 669 9444
Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer Chantal Lavoie
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Special Inst: MATERIAL: 2024-T3 ALUMINUM SHEET
QQ-A-250/4 OR AMS-QQ-A-250/4 OR
AMS 4037
OR ASTM B209

4 M6061T6S.032 6061-T6 Sheet 0.032" 4/12/13 288.00 Yours ppd \$0.8361 \$240.8
Yes sf 192 *13/4/13 4848*

Special Inst: MATERIAL: 6061-T6/T62 ALUMINUM
SHEET
AS PER QQ-A-250/11 OR AMS-QQ-A-
250/11 OR
AMS 4025 OR AMS 4027 OR ASTM B209

5 M6061T6B2.500X03.500 6061-T6 Bar 2.50 x 3.50 4/12/13 ✓ 12.00 Yours ppd \$19.4750 \$233.71
Yes f

Special Inst: MATERIAL: 6061-
T6/T651/T6510/6511T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

6 M6061T6B0.750X03.000 6061-T6 Bar .750 x 3.00 4/12/13 ✓ 12.00 Yours ppd \$5.0667 \$60.80
Yes f

Special Inst: MATERIAL: 6061-
T6/T651/T6510/6511T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

SP 13-4-12

PO Instructions: NO: PEC ST-549941 / NO: PEC ST-554947

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required YES NO

Change Nbr: 4

Change Date: 4/09/13



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO19526**

Purchase Order Date 4/09/13
PO Print Date 4/09/13

Page Number 3 of 3

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	Destination-Collect

7	M6061T6B1.000X04.000	6061-T6 Bar 1.00 x 4.00	4/12/13	48.00	Yours ppd	\$8.9458	\$429.40
---	----------------------	-------------------------	---------	-------	-----------	----------	----------

Yes

f

reçu 24 FT

SP 13-4-1

Special Inst:

MATERIAL: 6061-T6/T651/T6510/6511T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

8	M7075T6B6.000X0.250	7075-T6 BAR 6.000" X 0.250"	4/15/13	24.00	Yours ppd	\$11.0417	\$265.00
---	---------------------	-----------------------------	---------	-------	-----------	-----------	----------

Yes

f

26 / 13/13

Special Inst:

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

9	M7075T6B5.000X1.000	7075-T6 BAR 5.000" X 1.000"	4/15/13	48.00	Yours ppd	\$28.7500	\$1,380.00
---	---------------------	-----------------------------	---------	-------	-----------	-----------	------------

Yes

f

18/16 / 13/13

Special Inst:

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

PO Total:

\$3,853.04

PO Instructions:

NO: PEC ST-549941 / NO: PEC ST-554947

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required - YES NO

Change Nbr: 4

Change Date: 4/09/13